

东莞市神久电子科技有限公司

DongGuan ShenJiu Electronic Technology Co., Ltd

Add: 东莞市黄江镇胜前岗五街五号五楼

Tel: 0769-83849285, 83516915

Fax: 0769-86918226

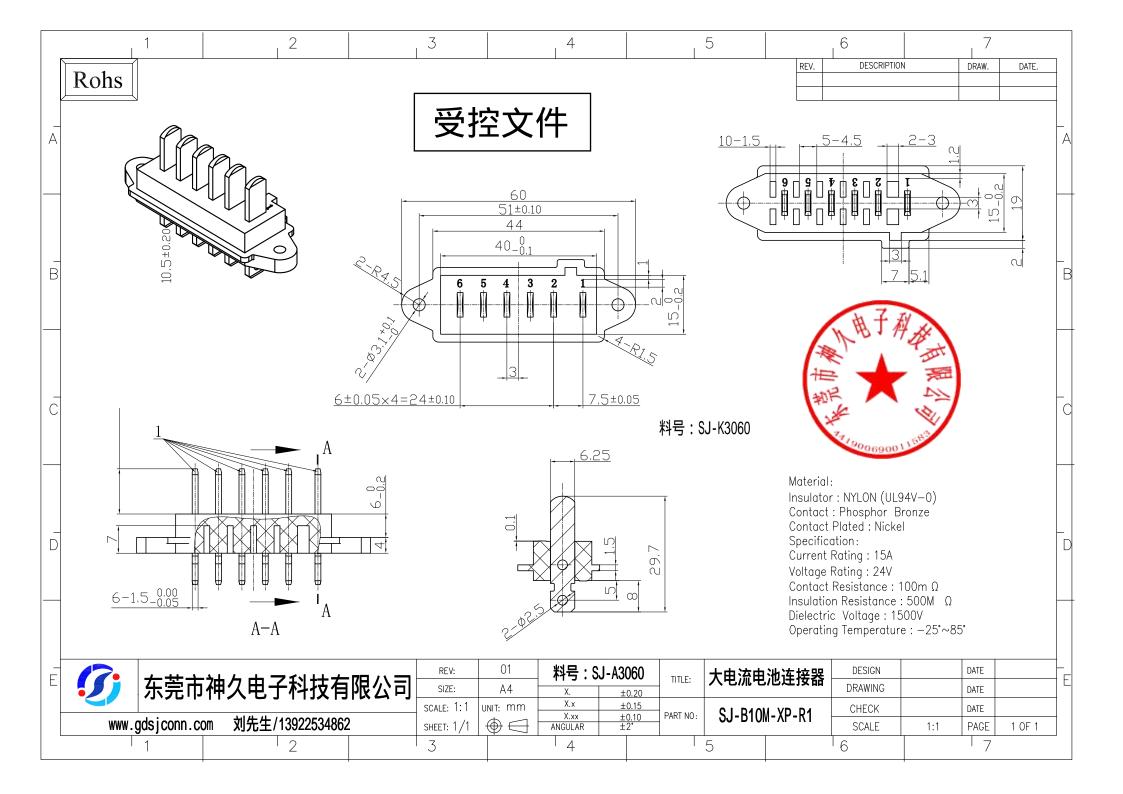
Web: http://www.gdsjsy.com

E-mail: dgshenjiusy@163.com

规格承认书 **APPROVAL SHEET**

客户名称 Customer:			品名 Product Name: 大电流电池连接器型号 Mode No.: SJ-B10M-XP-R1/公座料号 Material Numbers:		
承认项目 (Project): □ 客户承认签核(CU	成 品\Product ■样品	¦ ¦∖Sample	□原材料∖Material		
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刘程江	陆彩娟	注	如此 47



規 格 書 SPECIFICATION

SERIES 系列: CONNECTOR

MODEL NO. 型號: SJ-B10M-5P-R1/公座

1. RATING 額定值: 15 A 24V DC

2. CIRCUIT 回路:

3. TIMING 切換類型:

4. STANDARD TEST TEMPERATURE SHALL BE 5℃ TO 35℃ AND HUMIDITY SHALL BE 45% TO 85% .

溫度 5~35℃,濕度 45~85% 標准狀態下測試。

5. OPERATING TEMPERATURE RANGE IS -20°C TO 70°C. IT IS USUALLY APPLIED TO ELECTRONIC AND ELECTRICAL APPLIANCE PRODUCTS.

溫度 -20℃~70℃ 環境内使用。一般適用於電子、電氣方面產品使用。

6. STORAGE TEMPERATURE RANGE : -40℃~85℃.

保存溫度範圍-40℃~85℃.

ITEM 項目		TEST CONDITION 測試條件	PERFORMANCE 性能		
	7. ELECTRONICAL PERFORMANCE 電氣性能				
7. 1	CONTACT RESISTANCE 接觸電阻	Being tested at 1 kHz small current and voltage (100mA,20mV) by contact resistance meter. 在 1kHz 小電流電壓(100mA,20mV)下測量。	30mΩ max. 30毫歐 以下。		
7.2	INSULATION RESISTANCE 絕緣電阻	DC 500 V shall be applied for test between terminals and between terminals and frame for one minute. 在端子之間和端子與殼之間加 DC 500 V 條件下,持續1分鐘測量。	100 M Ω min. 100兆歐 以上。		
7. 3	WITHSTAND VOLTAGE 耐電壓	AC 500 V and induction current 1mA shall be applied for test between terminals and between terminals and frame for one minute. 在端子之間和端子與殼之間加 AC 500 V (50Hz或60Hz) 感應電流1mA條件下,持續1分鐘測量。	There shall be no breakdown. 無擊穿現象出現。		
8. MECHANICAL PERFORMANCE 機械性能					
8. 1	INSERTION AND EXTRACTION FORCE 插入及拔出 力度	Insert plug into the jack and extract for test. then measure the insertion and extraction force. 用插頭插入和拔出插座,測量插入和拔出的作用力。	Insertion force: 插入力度: 0.3~3.0kgf Extraction force: 拔出力度: 0.3~3.0kgf		

IT	ГЕМ 項目	TEST CONDITION 測試條件	PERFORMAENCE 性能
8. 2	TERMINAL STRENGTH 端子強度	A static force of 500 g being applied in one direction on the tip of the terminal for l minute. 一個 500 克之靜負荷施加於端子頂部的一個方向持續1分鐘。	There shall be no sign of mechanical and electrical damage. 無任何迹象顯示機械及電器性能之損壞。
		9. DURABILITY 耐久性	
9. 1	SOLDERING TEST 可焊性試驗	The tip of the terminals shall be dipped 2 mm in the solder bath within temperature of 250±5℃ for 3 seconds. 端子頂部被浸入焊錫池 2mm 深,溫度250±5℃,時間3秒。 The condition mentioned is temperature for lead-free無鉛錫測試 Alloy:Sn 96.5% Cu 3% Ag 0.5% 成份: 錫 96.5% 銅 3% 銀 0.5%	Over 95% of the immersed surface was covered by tin. 浸入的部份95%以上表面將被錫覆蓋。
9. 2	SOLDERING RESISTANT TEST 耐焊性試驗	Manual soldering temperature 300±5°C, soldering time 3±0.5 seconds, however excessive pressure shall not be applied to the terminal. 手焊接的時候溫度需控制在300±5°C,時間爲3±0.5秒,但不能在端子上施加異常壓力。 The condition mentioned is temperature for lead-free 無鉛錫測試。 Alloy: Sn 96.5% Cu 3% Ag 0.5% 成份: 錫 96.5% 銅 3% 銀 0.5%	Without deformation of case or excessive looseness of teminals, meet mechanical and electrical properties 本體無變形,能滿足於機械、電器性能. soldering.
9. 3	REFLOW SOLDERING HEAT TEST 回流焊接熱試驗	Temperature (°C) 180°C 230°C 180°C 230°C Time 2±0. 3min (pre-heating) 3 to 4min. time inside soldering equipment *Temperature means The temperature of he PC board * PC board thickness for 1.0 mm *溫度指PC板表面的溫度 *PC板厚度为1.0毫米 The condition mentioned is temperature for lead-free 無鉛錫測試。 Alloy:Sn 96.5% Cu 3% Ag 0.5% 成份: 錫 96.5% 銅 3% 銀 0.5% Allowable soldering time:1 time 回流焊次數: 1次	Without deformation of case or excessive looseness of teminals meet mechanical and electrical properties 本體無變形,能滿足於機械、電器性能.

IT	EM 項目	TEST CONDITION 測試條件	PERFORMAENCE 性能
9. 4	LIFE TEST 壽命試驗	5000 cycles of operation at a rate of 15-18 cycles per minute with unloading 無負載條件下,每分鐘 15-18 次的速度 操作 5000 次。	 (1) Contact resistance 100m Ω max. 接觸電阻100毫歐 以下 (2) Insertion force: 插入力度: 0.2~3.0kgf Extraction force: 拔出力度: 0.2~3.0kgf (3) ITEM 項目—7.2 (4) ITEM 項目—7.3 (5) ITEM 項目—8.2
9. 5	HEAT RESISTANT TEST 耐熱試驗	80±2℃ for 96 hours,test after keeping in normal condition for 30 minutes. 在 80±2℃ 環境中放96小時,再放在正常環境中30分鐘後進行測試。	 (1) Contact resistance 100 mΩ max. 接觸電阻100毫歐以下 (2) Insulation resistance
9. 6	MOISTURE RESISTANT TEST 耐濕試驗	40±2℃ 90-95% RH for 96 hours,test after keeping in normal condition for 30 minutes. 在40±2℃ 90-95% RH 環境中放96小時,再放在正常環境中,30分鐘後進行測試。	50 MΩ min. 絕緣電阻50兆歐以上 (3) There shall be no sign of mechanical and electrical damage.
9. 7	COLD RESISTANT TEST 耐冷試驗	At -40±3℃ for 96 hours, test after keeping in normal condition for 30minutes. 在 -40±3℃ 環境中放96小時,再置於正常環境中,30分鐘後進行測試。	無任何迹象顯示機械及電器性能之損壞。
9.8	TEMPERATURE CYCLING TEST 溫度交 變試驗	According to following figure, after 5 cycles, test after keeping in normal condition for 30 minutes. 如圖示之環境中,循環5次後,再置於正常環境中,30分鐘後進行測試。 +85℃ One cycle Hours	THE WILL STORES OF THE STORES





日期: 2020年09月09日 第1页,共8页

浙江中环铜业有限公司 浙江省绍兴柯桥区安昌街道白洋村

以下测试之样品是由申请者所提供及确认: C2680(H65)高精度黄铜带

SGS工作编号: SP20-028813 - SH

样品接收日期: 2020年09月07日

测试周期: 2020年09月07日 - 2020年09月09日

测试要求: 根据客户要求测试

测试方法: 请参见下一页

测试结果: 请参见下一页

基于所送样品进行的测试,镉、铅、汞、六价铬、多溴联苯(PBBs)、多溴二苯 结论:

醚(PBDEs)、邻苯二甲酸酯(如邻苯二甲酸二丁酯 (DBP)、邻苯二甲酸丁苄

酯(BBP)、邻苯二甲酸二(2-乙基已基)酯(DEHP)和邻苯二甲酸二异丁酯(DIBP))的 测试结果符合欧盟RoHS指令2011/65/EU附录II的修正指令(EU) 2015/863的限值

要求。



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Lucy Yu 俞君屏 批准签署人





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测试结果:

测试样品描述:







SN₁

SHA20-177735.001

备注:

(1) 1 mg/kg = 0.0001%

(2) MDL = 方法检测限

(3) ND = 未检出 (< MDL)

(4) "-" = 未规定





测试方法: 参考IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC 62321-6:2015和IEC 62321-8:2017, 采用ICP-OES, AAS, UV-Vis和GC-MS进行分析。

测试项目	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>001</u>
镉 (Cd)	100	mg/kg	2	ND
铅(Pb)	1000	mg/kg	2	8
汞 (Hg)	1000	mg/kg	2	ND
六价铬(Cr(VI))▼	-	μg/cm²	0.10	ND
多溴联苯之和(PBBs)	1000	mg/kg	-	ND
一溴联苯	-	mg/kg	5	ND
二溴联苯	-	mg/kg	5	ND
三溴联苯	-	mg/kg	5	ND
四溴联苯	-	mg/kg	5	ND
五溴联苯	-	mg/kg	5	ND
六溴联苯	-	mg/kg	5	ND
七溴联苯	-	mg/kg	5	ND
八溴联苯	-	mg/kg	5	ND
九溴联苯	-	mg/kg	5	ND
十溴联苯	-	mg/kg	5	ND
多溴二苯醚之和(PBDEs)	1000	mg/kg	-	ND
一溴二苯醚	-	mg/kg	5	ND
二溴二苯醚	-	mg/kg	5	ND
三溴二苯醚	-	mg/kg	5	ND
四溴二苯醚	-	mg/kg	5	ND



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测试项目	限值	<u>单位</u>	<u>MDL</u>	<u>001</u>
五溴二苯醚	-	mg/kg	5	ND
六溴二苯醚	-	mg/kg	5	ND
七溴二苯醚	-	mg/kg	5	ND
八溴二苯醚	-	mg/kg	5	ND
九溴二苯醚	-	mg/kg	5	ND
十溴二苯醚	-	mg/kg	5	ND
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND
邻苯二甲酸丁苄酯(BBP)	1000	mg/kg	50	ND
邻苯二甲酸二(2-乙基己基)酯(DEHP)	1000	mg/kg	50	ND
邻苯二甲酸二异丁酯(DIBP)	1000	mg/kg	50	ND

备注:

(1) 最大允许极限值引用自RoHS指令(EU) 2015/863。

IEC 62321系列等同于 EN 62321系列

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- (2) ▼ = a. 当六价铬的浓度高于0.13 µg/cm²时,样品为阳性,即含有六价铬;
- b. 当六价铬的浓度为ND(低于0.10 µg/cm²)时,样品为阴性,即未检测到六价铬;
- c. 当六价铬的浓度介于 $0.10 \, \mu g/cm^2$ 与 $0.13 \, \mu g/cm^2$ 之间时,无法直接判定是否检测到六价铬,因不同个体的 样品表面差异可能会影响测定结果;

由于未获知样品的存储条件和生产日期,样品的六价铬测试结果仅能代表测试时样品含六价铬的状态。 除非另有说明,此报告结果仅对测试的样品负责。本报告未经本公司书面许可,不可部分复制。

检测报告仅用于客户科研、教学、内部质量控制、产品研发等目的,仅供内部参考。



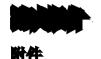


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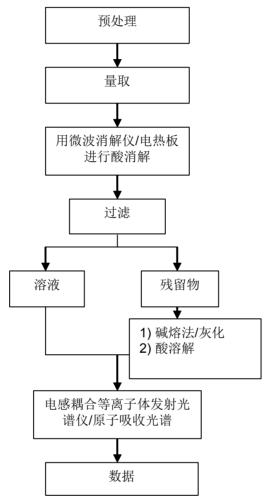




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元素(IEC62321) 製试流程图

1)样品按照下述流程被完全消解







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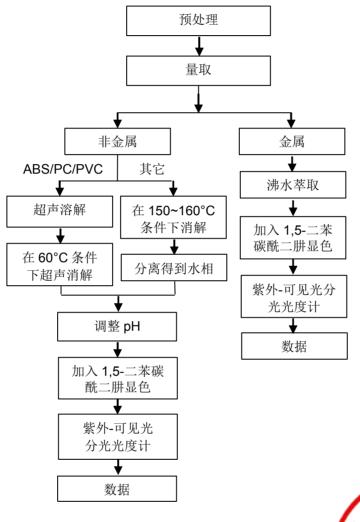
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大价格测试流程图







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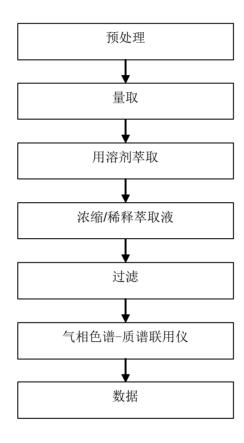
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PBBs/PBDEs 测试流程图





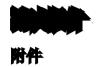


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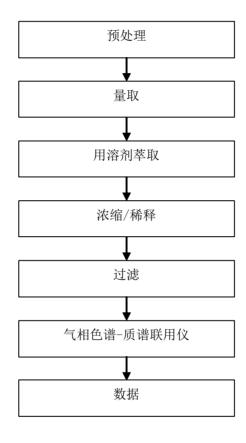
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Phthalates 测试流程图





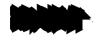


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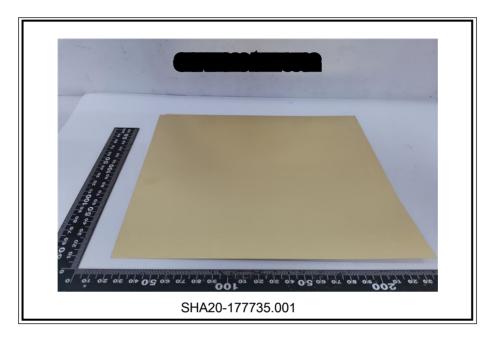
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